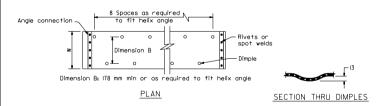


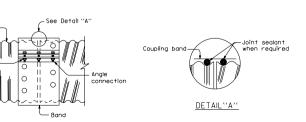
TWO PIECE INTEGRAL FLANGE DIE FORMED BAND

HELICAL COUPLING BANDS

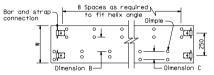
HELICAL BAND



SIDE VIEW

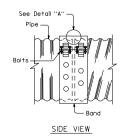


UNIVERSAL COUPLING BANDS



Dimension B: 178 mm min or as required to fit helix angle. Dimension C: 68 mm min or as required to fit helix angle. (Double dimple shown for use with 413 mm bands)

PLAN



NOTES

- All ferrous metal coupling band connection hardware shall be galvanized or electroplated in accordance with the Standard specifications.
- 2. Dimensions and thicknesses shown are minimum.
- Spot welds shall develop minimum required strength of strap.
- Fillet welds of equivalent strength may be substituted for spot welds or rivets.

STATE OF CALIFORNIA
DEPARTMENT OF TRANSPORTATION

CORRUGATED METAL PIPE COUPLING DETAILS NO. 3 HELICAL AND UNIVERSAL COUPLERS

NO SCALE

ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN

